

SERVICE BULLETIN

CHRYSLER CORPORATION

PLYMOUTH DIVISION

DETROIT



May 23, 1935

No. 36

TO ALL CHRYSLER MOTORS DISTRIBUTORS, DIRECT DEALERS, DEALERS AND ASSOCIATE DEALERS:

The installation of a clutch release fork seal and clip assembly entered production May 1st, effective with PJ Engine #230517. It will prevent water, dust, or gravel from entering the opening on the left side of the clutch housing.

The clutch release fork seal and clip assembly identified by part #650792 may be installed on all PJ cars built prior to the effective engine number, and will be supplied on a gratis basis. Orders for these parts must be listed on a separate order blank, upon which no other parts are specified, giving the quantities required, the part number and the car serial numbers. Place your order with the Chrysler Corporation, Parts Division, Detroit, Michigan or parts depots.

This improvement particularly applies to all cars that are in the following states, also should be installed on all cars that operate over unpaved roads in other states:

Alabama	Florida	Louisiana	Nevada	South Carolina
Arizona	Georgia	Mississippi	New Mexico	South Dakota
Arkansas	Idaho	Missouri	North Dakota	Texas
California	Iowa	Montana	Oklahoma	Utah
Colorado	Kansas	Nebraska	Oregon	Washington
				Wyoming

We are desirous that these installations be made as quickly as possible. Therefore, please check each car you have in stock as well as all cars that come into your service station and make the installation on those built prior to the above engine number, whether the car was sold by your organization or not.

Instructions for Installation

The best method to install is from underneath the car. The time required is approximately one quarter of an hour.

1. Remove clutch release fork rod assembly.
2. Remove clutch release fork pull back spring.
3. Remove clutch release fork adjusting rod socket from clutch release fork.
4. Install seal on clutch release fork so that the seam is toward the rear of the car. Seal is held to the clutch release fork by the clip through which the clutch release fork adjusting rod socket is assembled.

CLUTCH RELEASE
FORK SEAL AND
CLIP ASSEMBLY

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Instructions for Installation - Continued.

5. You will notice the metal frame of the seal is bent so it can be inserted in the opening of the clutch housing very easily. After the seal is in the clutch housing press firmly against the metal frame at the top and bottom of the seal forcing it into a flat position against the clutch housing.

Enter this bulletin number and subject in Plymouth Maintenance Manual under

GROUP 5 - CLUTCH

J. P. M. Crimmon

Director of Service

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