

SERVICE BULLETIN

CHRYSLER CORPORATION

PLYMOUTH DIVISION

DETROIT



Nov. 18, 1935

No. 41

BODY

BUSINESS

COUPE

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PLYMOUTH

P1 - P2

TO ALL CHRYSLER, DODGE AND DESOTO DISTRIBUTORS, DIRECT DEALERS, DEALERS AND ASSOCIATE DEALERS:

A change was made recently in production adding rubber bumpers on the underside of the deck lid to eliminate a rattling noise caused by the deck lid arms. This change became effective with Business Coupe P1 - Serial #1115607 and P2 - Serial #2675454.

These rubber bumpers can be assembled to the under side of the deck lid, one on each side for each arm. It is also necessary to re-locate the arm guide studs to allow the arm to swing higher against the rubber bumper which in turn will keep the arm from rattling.

The following procedure should be followed in order to correct this condition on cars not equipped with rubber bumpers:-

1. Disconnect deck lid arms from guide studs and then remove studs.
2. Elongate guide stud holes 1/4" as shown by dotted line in section (A-A). The elongation should be at end of slot toward rear of car.
3. Hold deck lid up and swing arms up to deck lid to locate and mark position of rubber bumper on deck lid. The rubber bumpers should be located on both sides of deck lid so that the lower end of the arm will contact the bumper as shown in sketch.
4. Drill two (#33 Drill) holes in deck lid for each rubber bumper using bumper for locating holes and assemble bumper to deck lid.
5. Re-install arm guide studs, locating them in slots so that the arms will press against the rubber bumpers when deck lid is closed. This adjustment can be made best by using some white chalk on rubber bumper and adjust each guide stud back, little at a time until chalk shows on end of arm, then adjust stud back just a little more in order to place some tension on the arm when deck lid is in the closed position as per explanatory sketch on reverse side.

Material Required per car:-

- 2 - 729239 Deck Lid Bumpers.
- 4 - 119941 Deck Lid Bumper Screws.
- 4 - 118675 Deck Lid Bumper Screw Washers.

The above parts may be ordered from the Chrysler Corporation, Parts Division, Detroit, Michigan, or at the Parts Depots, and will be shipped no charge, providing a separate order is sent giving car serial number of business coupe built prior to the above effective car serial numbers. The installation is very simple and can be made within one half hour. Therefore, no labor charge will be allowed.

Enter this bulletin number and subject in Plymouth Maintenance Manual GROUP - 14 - BODY

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Director of Service

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