

SERVICE BULLETIN

CHRYSLER CORPORATION

PLYMOUTH DIVISION

DETROIT



June 7th, 1935

No. 38

TO ALL CHRYSLER, DODGE AND DE SOTO DISTRIBUTORS, DIRECT DEALERS, DEALERS AND ASSOCIATE DEALERS:

Effective in production with car serial number 2532206 and 1068518 a drain trough was installed in each lower corner of the windshield opening.

These drain troughs can be installed on PJ cars built prior to the above effective points, the time required is less than one half hour per car. Parts are available through the Chrysler Corporation, Parts Division, Detroit, Michigan, or the Parts Depots, under Cowl Panel Upper Windshield Opening Drain Trough, Part #712270 Right Side, and #712271 Left Side and will be furnished gratis.

INSTRUCTIONS FOR INSTALLATION

- (1) Open the windshield to the extreme opening, and remove windshield regulator operating handle.
- (2) Remove six screws along the lower edge of the windshield opening which holds the instrument panel in place, and swing the instrument panel back about 1-1/2" or 2".
- (3) Drill a 3/16" hole, in each lower windshield opening corner. This hole should be 1/2" from the end instrument panel screw, towards the outside of the car from this screw. This dimension will bring the hole at the lowest point of these two corners.
- (4) Place a small portion of dum-dum about 1/2" in diameter on the end of the drain trough, to seal at the inside end when the trough is in position.
- (5) Insert the drain troughs, one in each corner, so that the flange of the drain trough which carries the elongated slot will lie up against the upright flange of the windshield opening. This elongated slot in the drain trough is to straddle the end instrument panel screw. This flange should be placed on the front side of the flat welt that lies between the instrument panel and the flange across the lower edge of the windshield opening.
- (6) The operation of this drain trough is that water will drip from the 3/16" hole on to the drain trough, and be carried across the front pillar post at which point the water leaves the small section of the drain trough and runs down the inside of the pillar and out at the bottom.

(Over)

BODY

WINDSHIELD

LEAKS

--

PLYMOUTH PJ

6628

PRINTED IN USA



Page 2

June 7th, 1935

No. 38

BODY

WINDSHIELD

LEAKS

--

PLYMOUTH PJ

- (7) Replace the welt and reassemble the instrument panel screws and the windshield regulator operating handle.
- (8) When this is done, it will be found that the end instrument panel screw clamps the drain trough in between the instrument panel and the welt, thus holding it securely in position. No other method of fastening is necessary.

Enter this bulletin number and subject in Plymouth Maintenance Manual under

GROUP 14 - BODY.

Director of Service

6628

PRINTED IN USA